

# Installation Instructions

## K4259S

### 2014 Dodge 2500 4" D.P.F Back Stainless

Tools needed: 15mm , 9/16" & 10mm end wrench or socket, 9/16" deep socket, hacksaw or sawzall, aerosol lubricant.

**crew cab short bed and mega cab only**

**(If your vehicle is equipped with a catalytic converter or diesel particulate filter, it is unlawful to remove.)  
(Check local laws concerning exhaust modifications)**



#### **Removal of Original System**

**We suggest that a trained professional remove and install your exhaust.**

- 1) Start under the vehicle. Lower the spare tire, With an 10mm wrench or socket remove the 3 bolts and 1 nut to the spare tire shield, remove the shield. Remove the band clamp that holds the stock system to the diesel particulate filter by loosening the bolt and gently prying the clamp loose.
- 2) Separate the system from behind the diesel particulate filter.
- 3) Spray the stock hangers with aerosol lube and pry system from the rubber mounts. Leave the rubber mounts attached to the truck for re-use.
- 4) Remove the old system by separating the back half tail pipe from the front half, take the back half out the rear of the truck and the front half from under the truck.

#### **Installation of New Performance System**

(Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Hang the first section tail pipe from the stock muffler rubber mounts.
- 2) Hang the second section tailpipe using hanger kit (**will need to remove spare and shield to install hanger kit then reinstall shield and spare**).
- 3) Use a band clamp (#BC400A) to connect the tailpipe, tighten only enough to hold position.
- 4) Starting at the adapter, align and tighten all the pipes and clamps. Start the engine and check for leaks.